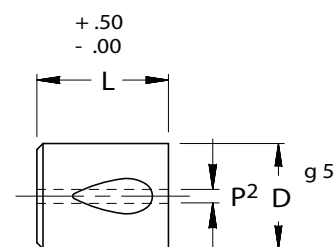
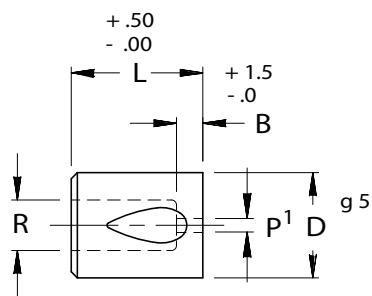


BUTTON BLANKS

BALL LOCK WITH COUNTER BORE RELIEF AND STRAIGHT THRU HOLE



FOR STANDARD ALTERATIONS SEE PAGES 49-54.

Material

Steel: A2, RC 58-60

Material

Steel: M2, RC 60-63

CATALOG NUMBER	BODY DIA D	DIE LAND B	RLF DIA R	DRILL SIZE p ¹	DRILL SIZE p ²	OVERALL LENGTH "L"
						32
M_B 13	13	4.0	5.8	1.2	1.2	X
M_B 16	16	5.0	8.0	1.6	1.6	X
M_B 20	20	5.0	11.9	2.0	2.0	X
M_B 25	25	6.0	16.0	3.6	2.4	X
M_B 32	32	6.0	20.0	4.4	2.4	X
M_B 38	38	8.0	27.0	5.6	2.4	X